2.1.1 Switching to Local Mode

Switching from RUN mode to Local mode can be done by either of the following methods.

Method 1: System Menu

Press the [SYSTEM] switch to display the system menu *1 and then press the [Local] switch *2 .



- *1 If the system menu does not appear by pressing the [SYSTEM] switch, [System Switch Prohibited] is selected (page 1-5). To enable the [SYSTEM] switch, hold down the [F7] switch with the [SYSTEM] switch for the time specified for [Change-over Time] (max. 30 seconds). [Change-over Time] is set in the screen program.
- *2 If the [Local] switch does not appear in the system menu by pressing the [SYSTEM] switch, [Mode Switch Prohibited] is selected. To enable the switch, press the [SYSTEM] switch to display the system menu, and hold down the [F7] switch with the [F1] switch for the time specified for [Change-over Time] (max. 30 seconds). [Change-over Time] is set in the screen program.
- *3 The splash screen can be changed as desired. For details, refer to the Reference Manual 2.
- *4 The progress bar can be hidden. For details, refer to the Reference Manual 2.

Method 2: Created Switch

Press a switch with [Function] set to [Switching to Local Mode].

٩	S	ree	n [0]	×				
								Switch	
· · · · · ·								Style Char. Prop.	Function Standard V Display All Select Word Operation Item Select Lowgrade of bygotove Swedning to bygotove
- · ·									+ Block
- ·								Output Device	Explanation
								*	Used for switching to the local-mode screen.
								Function	P