



**MONITOUCH V8 Series**

# V808 OPERATING INSTRUCTIONS

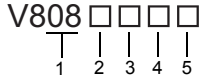
Make sure that the delivered unit conforms to your requirement, and also check for any missing or damaged parts. Before using this V808, be sure to read this OPERATING INSTRUCTIONS as well as the V8 Series Hardware Specifications manual thoroughly to ensure proper operation.

**Accessories**

This manual : 1 copy, Fixtures : 4 pcs, USB cable tie : 1 pce

**Model**

1	Screen size	08	8-inch
2	Performance	i	Advanced model
		None	Standard model
3	Device type	S	TFT color LCD (SVGA 65,536 colors)
4	Power supply type	D	24 VDC (comply with CE/UL/cUL)
5	Connector (CN5) type	N	Only for communication unit 'CUN-xx'
		None	Only for communication unit 'CU-xx'



\* The touch switch is analog resistance film type only.

**Notes on Safe Usage**

In this "V808 OPERATING INSTRUCTIONS", you will find various notes categorized under the following two levels with the signal words "Danger" and "Caution."

	<b>DANGER</b>	Indicates an <u>imminently hazardous situation which, if not avoided, will result in death or serious injury.</u>
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	<b>CAUTION</b>	Indicates a <u>potentially hazardous situation which, if not avoided, may result in minor or moderate injury and could cause property damage.</u>
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Even some items indicated " CAUTION" may also result in serious accidents.

	<b>DANGER</b>
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- Never use the output function of MONITOUCH for operations that may threaten human life or to damage the system, such as switches to be used in case of emergency. Please design the system so that it can cope with malfunction of a touch switch. A malfunction of the touch switch will result in machine accident or damage.
- Turn off the power supply when you set up the unit, connect cables or perform maintenance and inspection. Otherwise, electrical shock or damage may occur.
- Never touch any terminals while the power is on. Otherwise, electrical shock may occur.
- You must put a cover on the terminals on the unit when you turn the power on and operate the unit. Without the terminal cover in place, an electric shock may occur.
- The liquid crystal in the LCD panel is a hazardous substance. If the LCD panel is damaged, do not ingest the leaked liquid crystal. If the liquid crystal spills on your skin or clothing, use soap and wash off thoroughly.
- For MONITOUCH using a lithium battery, never disassemble, recharge, deform by pressure, short-circuit, reverse the polarity of the battery, or dispose of the battery in fire. Failure to follow these conditions will lead to explosion or ignition.
- For MONITOUCH using a lithium battery, never use a battery that is deformed, leaks, or shows any other signs of abnormality. Failure to follow these conditions will lead to explosion or ignition.
- The power lamp flashes when the backlight is at the end of life or is faulty. However, the switches on the screen are operable at this time. Do not touch the screen when the screen becomes dark and the power lamp flashes. Otherwise, a malfunction may occur and result in machine accident or damage.

	<b>CAUTION</b>
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- Check the appearance of the unit when it is unpacked. Do not use the unit if any damage or deformation is found. Failure to do so may lead to fire, damage or malfunction.
- For use in a facility or for a system related to nuclear energy, aerospace, medical, traffic equipment, or mobile installations, please consult your local distributor.
- Operate (or store) MONITOUCH under the conditions indicated in this manual and related manuals. Failure to do so could cause fire, malfunction, physical damage or deterioration.
- Understand the following environmental limits for use and storage of MONITOUCH. Otherwise, fire or damage to the unit may result.
  - Avoid locations where there is a possibility that water, corrosive gas, flammable gas, solvents, grinding fluids or cutting oil can come into contact with the unit.
  - Avoid high temperature, high humidity, and outside weather conditions, such as wind, rain or direct sunlight.
  - Avoid locations where excessive dust, salt, and metallic particles are present.
  - Avoid installing the unit in a location where vibration or physical shock may be transmitted.
- Equipment must be correctly mounted so that the main terminal of MONITOUCH will not be touched inadvertently. Otherwise, an accident or electric shock may occur.
- Tighten the fixtures of MONITOUCH with a torque in the specified range. Excessive tightening may distort the panel surface. Loose tightening may cause MONITOUCH to come off, malfunction or be short-circuited.
- Tighten terminal screws on the power supply terminal block equally with a torque in the specified range. Improper tightening of screws may result in fire, malfunction, or trouble, so check periodically that terminal screws on the power supply terminal block and fixtures are firmly tightened.
- MONITOUCH has a glass screen. Do not drop or give physical shock to the unit. Otherwise, the screen may be damaged.
- Connect the cables correctly to the terminals of MONITOUCH in accordance with the specified voltage and wattage. Over-voltage, over-wattage or incorrect cable connection could cause fire, malfunction or damage to the unit.
- Be sure to establish a ground of MONITOUCH. Ground FG terminal which must be used for the unit. Otherwise, electric shock or a fire may occur.
- Prevent any conductive particles from entering into MONITOUCH. Failure to do so may lead to fire, damage or malfunction.
- After wiring is finished, remove the paper used as a dust cover before starting to operate MONITOUCH. Operation with the cover attached may result in accident, fire, malfunction, or trouble.
- Do not attempt to repair, disassemble or modify MONITOUCH at your site. Ask Hakko or the designated contractor for repair. Otherwise, it may cause a malfunction.
- Hakko Electronics Co., Ltd. is not responsible for any damages resulting from repair, overhaul or modification of MONITOUCH that was performed by an unauthorized person.
- Do not use a sharp-pointed tool when pressing a touch switch. Doing so may damage the screen.

- Only experts are authorized to set up the unit, connect the cables or perform maintenance and inspection.
- The combustible materials such as lithium or organic solvent contained in the battery may generate heat, explode, or catch fire, resulting in personal injury or fire. Read related manuals carefully and handle the lithium battery correctly as instructed.
- Do not press two or more points on the screen at the same time. If there is a switch between the two pressed points, it may be activated.
- Take safety precautions during such operations as setting change during running, forced output, start, and stop. Any misoperation may cause unexpected machine motions, resulting in machine accident or damage.
- In facilities where a failure of MONITOUCH could lead to accident threatening human life or other serious damage, be sure that the facilities are equipped with adequate safeguards.
- At the time of disposal, MONITOUCH must be treated as industrial waste.
- Before touching MONITOUCH, discharge static electricity from your body by touching grounded metal. Excessive static electricity may cause malfunction or trouble.
- Never insert the CF card in the socket of MONITOUCH with the wrong direction. Doing so may destroy the CF card or the socket of MONITOUCH.
- The LED lamp on the CF card interface cover lights up in red during supplying power to the CF card. Never remove the CF card or turn off the power of MONITOUCH while the LED lamp is lit. Doing so may destroy the data on the CF card. Check that the LED lamp has gone off before removing the CF card or turning off the power of MONITOUCH.
- If a LAN cable is inserted into the MJ1 or MJ2 connector on MONITOUCH, the counterpart device may be damaged. Check the indication on the unit and insert a cable into the correct position.

**Notes on LCD**

- Tiny spots (dark or luminescent) may appear on the display due to the liquid crystal characteristics. Please note that this is not a fault or malfunction of MONITOUCH.

**UL/c-UL Approval**

The V808 is UL/cUL-approved. (File No.: E313548 (UL508))  
 The V808 conforms to the following two standards.  
 - UL508 : Industrial Control Equipment  
 - CSA-C22.2 No. 142-M1987 : Process Control Equipment

**UL Listing Application for a System Equipped with MONITOUCH**

- The back panel of MONITOUCH is not approved as an enclosure. For UL listing application, build MONITOUCH in the system, and configure an enclosure so that the entire system will be UL-approved.
- Use MONITOUCH indoors only.
- For use on a flat surface of a type 1 enclosure
- Use naked wires for wiring of the power supply cable.

Screw Size	Tightening Torque	Power Cable
M3.5	7.1 inch-lbf (0.8 N • m)	AWG14 - AWG16, Rated temperature 60 °C Use copper conductor only.

- Use the Class 2 power supply for the 24-VDC power unit.

**CE Marking**

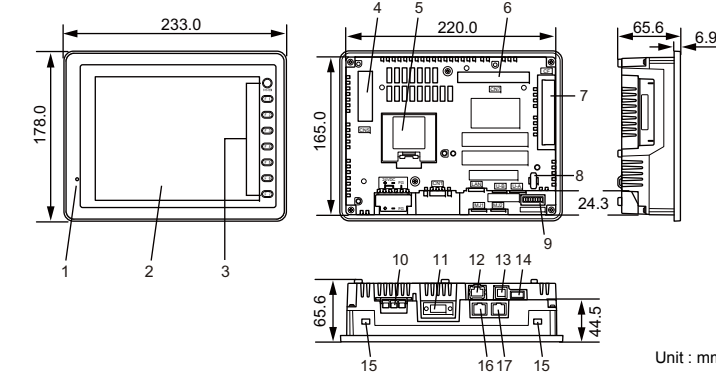
- V808 complies with EMC Directives, EN61000-6-2, EN61000-6-4.
- V808 is identified as a class-A product in an industrial environment. In the case of the use in a domestic environment, V808 is likely to cause electromagnetic interference. Preventive measures should thereby be taken appropriately.

**General Specifications**

Item	Specifications
Compatible Specification	CE marking : EN61000-6-2, EN61000-6-4 UL/cUL : UL508
Rated Voltage	24 VDC
Permissible Range of Voltage	24 VDC ± 10 %
Permissible Momentary Power Failure	24 VDC: Within 1 ms
Power Consumption (Maximum Rating)	23 W or less
Rush Current	30 A or less (1 ms or less)
Withstand Voltage	DC external terminals to FG: 500 VAC per minute
Insulation Resistance	500 VDC, 10 MΩ or above
Surrounding Air Temperature	0 °C to +50 °C <sup>*1</sup>
Storage Surrounding Air Temperature	-10 °C to +60 °C <sup>*1</sup>
Surrounding Air Humidity	85 % RH or less (without dew condensation) <sup>*1</sup>
Storage Surrounding Air Humidity	85 % RH or less (without dew condensation) <sup>*1</sup>
Altitude	2000 m or lower
Atmosphere	No corrosive gas, no excessive dust, and no conductive dust
Vibration Resistance	Vibration frequency: 10 to 150 Hz, Acceleration: 9.8 m/s <sup>2</sup> (1.0 G), Half-amplitude: 0.075 mm, 3 directions of X, Y and Z: one hour
Shock Resistance	Pulse shape: Sine half wave, Peak acceleration: 147 m/s <sup>2</sup> (15 G), 3 directions of X, Y and Z: 6 times
Noise Resistance	1500 Vp-p (pulse width 1 µs, rising time: 1 ns)
Static Electricity Discharge Resistance	Compliant with IEC61000-4-2, Contact: 6 kV, Air: 8 kV
Pollution Degree <sup>*2</sup>	For use in Pollution Degree 2
Grounding	Less than 100 Ω, FG/SG separated
Structure	Protection structure : front panel complies with IP65 rear case complies with IP20 Form : in a body Mounting procedure : inserted in a mounting panel Sheet metal thickness : 1.5 to 5 mm <sup>*3</sup>
Cooling System	Cooling naturally
Weight	Approx. 1.5 kg
Dimensions W × H × D	233.0 × 178.0 × 65.6 mm
Panel Cut-out Dimensions	220.5 <sup>+0.5</sup> × 165.5 <sup>+0.5</sup> mm
Material	PC/ABS

<sup>\*1</sup> Wet-bulb temperature 39 °C or less  
<sup>\*2</sup> This index indicates the degree to which conductive material is generated in the environment where the equipment is used. In pollution degree 2, only non-conductive pollution occurs but temporary conductivity may be produced due to condensation.  
<sup>\*3</sup> Even when the mounting panel thickness is within the specified range, the panel itself may warp depending on the material and size of the mounting panel. Use a panel that can withstand the forces of mounting.

**Names of Components and Dimensions**



- |  |                                 |                        |
|--|---------------------------------|------------------------|
| 1. Power Lamp (POWER)                              | 7. CF card connector (CF)       | 13. USB-B port (U-B)   |
| 2. Display   | 8. USB cable clamp hole         | 14. USB-A port (U-A)   |
| 3. Function keys                                   | 9. DIP switches                 | 15. Fixture holes      |
| 4. Communication unit connector (CN5) <sup>*</sup> | 10. Power supply terminal block | 16. Modular jack (MJ1) |
| 5. Battery holder                                  | 11. D-sub 9-pin (CN1)           | 17. Modular jack (MJ2) |
| 6. Optional unit connector (CN7)                   | 12. LAN connector (LAN)         |                        |

<sup>\*</sup> The supported communication unit differs depending on the V8 model name.  
 N included : comm. unit 'CUN-xx' supported  
 N not included : comm. unit 'CU-xx' supported

**Interface**

**D-sub 9-pin (CN1)**

This connector is used for serial communication (RS-232C/RS-422/RS-485) with an external device.

CN1 (Female, inch screw thread)	Pin No.	RS-232C		RS-422/RS-485 <sup>*1</sup>	
		Signal	Contents	Signal	Contents
	1	NC	Not used	+RD	Receive data (+)
	2	RD	Receive data	-RD	Receive data (-)
	3	SD	Send data	-SD	Send data (-)
	4	NC	Not used	+SD	Send data (+)
	5	SG	Signal ground	SG	Signal ground
	6	NC	Not used	+RS	Request to send (+)
	7	RS	Request to send	-RS	Request to send (-)
	8	CS	Clear to send	NC	Not used
	9	NC	Not used	+5 V	Use prohibited <sup>*2</sup>

<sup>\*1</sup> Select the signal level (RS-232C or RS-422/RS-485) by changing the software setting. When selecting RS-232C, be sure to set the DIP switches 5 and 7 to OFF.  
<sup>\*2</sup> This is used as the power supply of the terminating resistance for communication with a specific device, and cannot be used as an external power supply.

**Modular Jack (MJ1/MJ2)**

The MJ1 and MJ2 connectors are used for serial communication (RS-232C/RS-485) with an external device. The MJ1 connector can also be used for screen data transfer.

MJ1/MJ2	Pin No.	Signal	Contents
	1	+RD/+SD	RS-485 data (+)
	2	-RD/-SD	RS-485 data (-)
	3	+5 V	Externally supplied, 5 V Max. 150 mA <sup>*</sup>
	4		
	5	SG	Signal ground
	6		
	7	RD	Receive data
	8	SD	Send data

<sup>\*</sup> The maximum current value of "externally supplied +5 V" varies depending on the option configuration; whether it is fully featured (communication unit + optional unit) or not. For details, refer to the separate V8 Series Hardware Specifications manual.

**LANConnector (LAN) V808i only**

The LAN connector is used for Ethernet communication (100BASE-TX, 10BASE-T). Specification: IEEE802.3(u) compliant, supporting UDP/IP and TCP/IP

For more information on the LAN connectors or cables, refer to the separate V8 Series Hardware Specifications manual.

**USB Port (USB Ver. 1.1)**

Type	USB-A (Master)	USB-B (Slave)
Applications	Connecting a USB printer (EPSON's STYLUS PHOTO), a USB-CFREC, etc.	Connecting a computer (used for screen data transfer) and a PictBridge printer

For more information on the USB port or cable clamp procedure, refer to the separate V8 Series Hardware Specifications manual.

**DIP Switches**

Setting of DIP switches is as follows. (The following figure shows the DIP switch setting upon delivery.) Before setting the DIP switch, turn the power off.

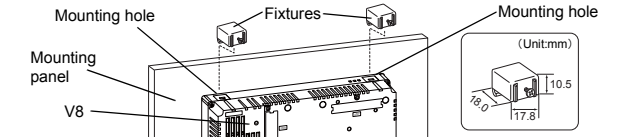
(Enlarged view)	No.	Contents	No.	Contents
	1	CF auto-loading	5	+SD/-SD terminal resistance of CN1
	2	CF access control	6	MJ1 terminal resistance
	3	Not used	7	+RD/-RD terminal resistance of CN1
	4		8	MJ2 terminal resistance

For details, refer to the separate V8 Series Hardware Specifications manual.

**Mounting Procedure**

**Mounting Procedure**

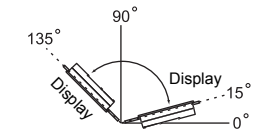
- Insert the unit into the mounting panel (max. thick: 5 mm).
- Insert four fixtures attached to the V8 unit into the mounting holes, and tighten them with the locking screws. (Tightening torque: 0.5 to 0.7 N • m)
  - To prevent static electricity, be sure to connect the mounting panel to the ground.



- Mount the gasket so that it will be sandwiched securely between the unit and the mounting panel.

**Mounting Angle**

The V8 shall be installed within the angle of 15 to 135 degrees.



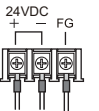
**Electrical Wiring and Grounding**

	<b>DANGER</b>	Electric shock hazard Shut the power off before connecting the power supply cable.
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**Power Supply Cable Connection**

- Connect the power supply cable to the terminal on the backside of the unit.
- When connecting the power supply cable, tighten it in the following torque.

Screw Size	Tightening Torque
M3.5	7.1 inch-lbf (0.8 N • m)

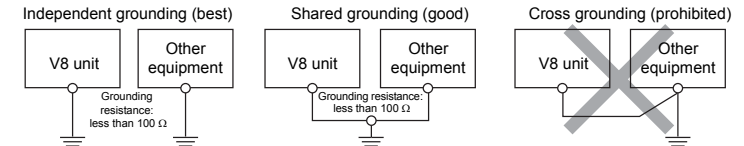


- The power source must be within the allowable voltage fluctuation.
- Use a power source with low noise between the cables or between the ground and the cable.
- Use as thick a power supply cable as possible to minimize drop in voltage.
- Keep power supply cables away from high-voltage, large-current carrying cables.
- Be sure to attach the terminal cover to the terminal block.

**Grounding**

	<b>CAUTION</b>	Be sure to establish a ground of MONITOUCH. (The level of grounding resistance should be less than 100 Ω.)
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- An independent earth pole must be used for MONITOUCH.
- Use a cable which has a nominal cross section of more than 2 mm<sup>2</sup> for grounding.
- Set the grounding point near MONITOUCH to shorten the distance of grounding cables.



**Notes on Usage of Lithium Battery**

The battery is used for the user memory area (non-volatile memory \$L and \$LD, storing sampling data, etc.) in SRAM, or backup battery for the built-in clock.

	<b>CAUTION</b>	MONITOUCH is delivered with inserting the battery in the socket.
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For more information on the battery specifications, procedure of battery replacement or disposal of the used battery, refer to the separate V8 Series Hardware Specifications manual.

## Hakko Electronics Co., Ltd.

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